AMPAK Technology Inc.

正基科技股份有限公司

SPECIFICATION

SPEC. NO.： _____ **REV：** 1.2

DATE： 06.20. 2016

PRODUCT NAME： AP6255

Customer APPROVED	
Company	
Representative Signature	

PREPARED	REVIEW		APPROVED	DCC ISSUE
	PM	QA		

AMPAK

AP6255

WiFi 11ac + Bluetooth V4.2
Module Spec Sheet

Revision History

Date	Revision Content	Revised By	Version
2015/04/09	- Preliminary	Gary	1.0
2015/04/26	- Add GPIO pin definition	Gary	1.1
2016/06/20	- Modify BT Specification	Richard	1.2

Contents

1. Introduction

AMPAK Technology would like to announce a low-cost and low-power consumption module which has all of the Wi-Fi, Bluetooth functionalities. The highly integrated module makes the possibilities of web browsing, VoIP, Bluetooth headsets applications. With seamless roaming capabilities and advanced security, also could interact with different vendors' 802.11a/b/g/n/ac Access Points in the wireless LAN.

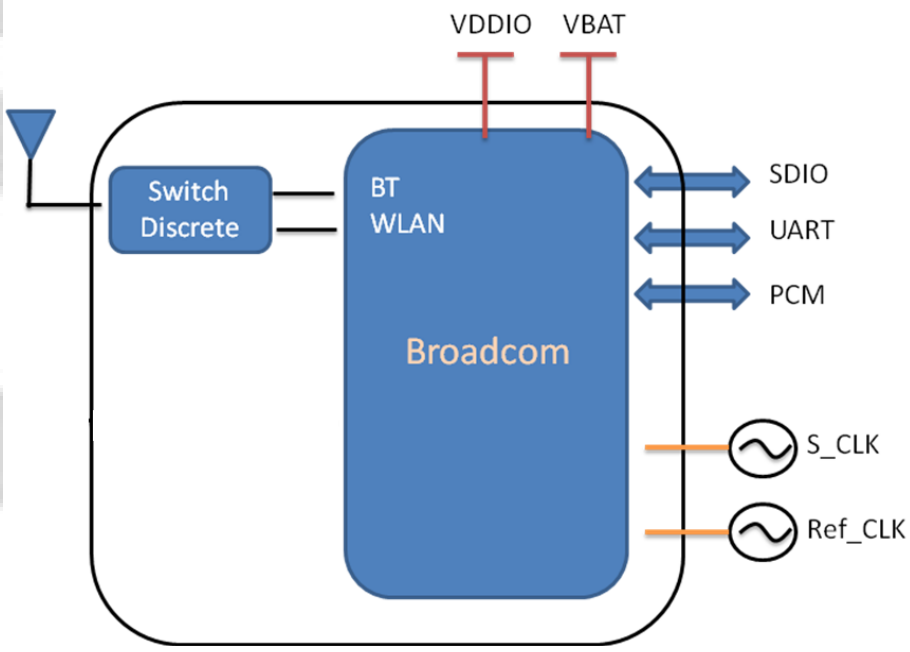
The wireless module complies with IEEE 802.11 a/b/g/n/ac standard and it can achieve up to a speed of 433.3Mbps with single stream in 802.11ac draft to connect to the wireless LAN. The integrated module provides SDIO interface for Wi-Fi, UART / PCM interface for Bluetooth.

This compact module is a total solution for a combination of Wi-Fi + BT technologies. The module is specifically developed for Smart phones and Portable devices.

2. Features

- IEEE 802.11a/b/g/n/ac dual-band radio with virtual-simultaneous dual-band operation
- Single-stream spatial multiplexing up to 433.3 Mbps data rate.
- Supports 20, 40, 80 MHz channels with optional SGI(256 QAM modulation)
- Supports Bluetooth V4.2+EDR with integrated PA for Class 1.5 and Low Energy (BLE).
- Concurrent Bluetooth, and WLAN operation
- Simultaneous BT/WLAN receive with single antenna
- Supports standard SDIO v3.0 and backward compatible with SDIO v2.0 host interfaces.
  - SDIO v3.0(4-bit) — up to 208 MHz clock rate in SDR104 mode
- BT host digital interface:
  - UART (up to 4 Mbps)
- IEEE Co-existence technologies are integrated die solution
- ECI — enhanced coexistence support, ability to coordinate BT SCO transmissions around WLAN receives

A simplified block diagram of the module is depicted in the figure below.



3. Deliverables

3.1 Deliverables

The following products and software will be part of the product.

- Module with packaging
- Evaluation Kits
- Software utility for integration, performance test.
- Product Datasheet.
- Agency certified pre-tested report with the adapter board.

3.2 Regulatory certifications

The product delivery is a pre-tested module, without the module level certification. For module approval, the platform's antennas are required for the certification.

4. General Specification

4.1 General Specification

Model Name	AP6255
Product Description	Support Wi-Fi/Bluetooth functionalities
Dimension	L x W x H: 12 x 12 x 1.5 (typical) mm
WiFi Interface	SDIO v2.0/v3.0
BT Interface	UART / PCM
Operating temperature	-30°C to 65°C
Storage temperature	-40°C to 105°C
Humidity	Operating Humidity 10% to 95% Non-Condensing

Optimal RF performance specified in the data sheet, however, is guaranteed only for -20~55 ℃

4.2 Voltages

4.2.1 Absolute Maximum Ratings

Symbol	Description	Min.	Max.	Unit
VBAT	Input supply Voltage	-0.5	6	V
VDDIO	Digital/Bluetooth/SDIO/ I/O Voltage	-0.5	3.9	V

4.2.2 Recommended Operating Rating

The module requires two power supplies: VBAT and VDDIO.

	Min.	Typ.	Max.	Unit
Operating Temperature	-30	25	85	deg.C
VBAT	3.13	3.6	4.8	V
VDDIO	1.71	1.8	3.63	V

5. Wi-Fi RF Specification

5.1 2.4GHz RF Specification

Conditions : VBAT=3.6V ; VDDIO=3.3V ; Temp:25°C

Feature	Description
WLAN Standard	IEEE 802.11b/g/n/ac, WiFi compliant
Frequency Range	2.400 GHz ~ 2.497 GHz (2.4 GHz ISM Band)
Number of Channels	2.4GHz：Ch1 ~ Ch14
Modulation	802.11b : DQPSK, DBPSK, CCK 802.11g/n : 64-QAM,16-QAM, QPSK, BPSK 802.11ac : 256-QAM, 64-QAM,16-QAM, QPSK, BPSK
Output Power	802.11b /CCK : 16 dBm ± 1.5 dB @ EVM ≤ -9dB
	802.11g /64-QAM(R=3/4) : 15 dBm ± 1.5 dB @ EVM ≤ -25dB
	802.11n /64-QAM(R=5/6) : 14 dBm ± 1.5 dB @ EVM ≤ -27dB
Receive Sensitivity (11b) @8% PER	- 1Mbps PER @ -96 dBm, typical
	- 2Mbps PER @ -90 dBm, typical
	- 5.5Mbps PER @ -88 dBm, typical
	- 11Mbps PER @ -87 dBm, typical
Receive Sensitivity (11g) @10% PER	- 6Mbps PER @ -90 dBm, typical
	- 9Mbps PER @ -88 dBm, typical
	- 12Mbps PER @ -87 dBm, typical
	- 18Mbps PER @ -85 dBm, typical
	- 24Mbps PER @ -83 dBm, typical
	- 36Mbps PER @ -80 dBm, typical
	- 48Mbps PER @ -76 dBm, typical
	- 54Mbps PER @ -74 dBm, typical
Receive Sensitivity (11n,20MHz) @10% PER	- MCS=0 PER @ -89 dBm, typical
	- MCS=1 PER @ -85 dBm, typical
	- MCS=2 PER @ -84 dBm, typical
	- MCS=3 PER @ -80 dBm, typical
	- MCS=4 PER @ -77 dBm, typical
	- MCS=5 PER @ -75 dBm, typical
	- MCS=6 PER @ -72 dBm, typical
	- MCS=7 PER @ -71 dBm, typical
Maximum Input Level	802.11b : -10dBm
	802.11g/n : -20dBm

	802.11ac : -30dBm
Antenna Reference	Small antennas with 0~2 dBi peak gain

5.1 5GHz RF Specification

Conditions : VBAT=3.6V ; VDDIO=3.3V ; Temp:25°C

Feature	**Description**
WLAN Standard	IEEE 802.11a/b/g/n/ac, Wi-Fi compliant
Frequency Range	5.18 GHz ~ 5.845 GHz (5.0 GHz ISM Band)
Number of Channels	5.0GHz：Please see the table[1]
Modulation	802.11a/n : 64-QAM,16-QAM, QPSK, BPSK 802.11ac : 256-QAM, 64-QAM,16-QAM, QPSK, BPSK
Output Power	802.11a /64-QAM(R=3/4) : 14 dBm ± 1.5 dB @ EVM ≤ -25dB
	802.11n /64-QAM(R=5/6) : 13 dBm ± 1.5 dB @ EVM ≤ -27dB
	802.11ac/256-QAM(R=3/4) : 12 dBm ± 1.5 dB @ EVM ≤ -30dB
	802.11ac/256-QAM(R=5/6) : 10 dBm ± 1.5 dB @ EVM ≤ -32dB
Receive Sensitivity (11a, 20MHz) @10% PER	- 6Mbps PER @ -91 dBm, typical
	- 9Mbps PER @ -89 dBm, typical
	- 12Mbps PER @ -88 dBm, typical
	- 18Mbps PER @ -86 dBm, typical
	- 24Mbps PER @ -82 dBm, typical
	- 36Mbps PER @ -79 dBm, typical
	- 48Mbps PER @ -74 dBm, typical
	- 54Mbps PER @ -73 dBm, typical
Receive Sensitivity (11n,20MHz) @10% PER	- MCS=0 PER @ -90 dBm, typical
	- MCS=1 PER @ -88 dBm, typical
	- MCS=2 PER @ -85 dBm, typical
	- MCS=3 PER @ -82 dBm, typical
	- MCS=4 PER @ -78 dBm, typical
	- MCS=5 PER @ -74 dBm, typical
	- MCS=6 PER @ -72 dBm, typical
	- MCS=7 PER @ -71 dBm, typical

Receive Sensitivity (11n,40MHz) @10% PER	- MCS=0	PER @ -88 dBm, typical
	- MCS=1	PER @ -85 dBm, typical
	- MCS=2	PER @ -83 dBm, typical
	- MCS=3	PER @ -79 dBm, typical
	- MCS=4	PER @ -76 dBm, typical
	- MCS=5	PER @ -71 dBm, typical
	- MCS=6	PER @ -70 dBm, typical
	- MCS=7	PER @ -68 dBm, typical
Receive Sensitivity (11ac,20MHz) @10% PER	- MCS=0	PER @ -89 dBm, typical
	- MCS=1	PER @ -87 dBm, typical
	- MCS=2	PER @ -84 dBm, typical
	- MCS=3	PER @ -81 dBm, typical
	- MCS=4	PER @ -77 dBm, typical
	- MCS=5	PER @ -73 dBm, typical
	- MCS=6	PER @ -71 dBm, typical
	- MCS=7	PER @ -70 dBm, typical
	- MCS=8	PER @ -66 dBm, typical
Receive Sensitivity (11ac,40MHz) @10% PER	- MCS=0	PER @ -87 dBm, typical
	- MCS=1	PER @ -83 dBm, typical
	- MCS=2	PER @ -81 dBm, typical
	- MCS=3	PER @ -78 dBm, typical
	- MCS=4	PER @ -75 dBm, typical
	- MCS=5	PER @ -70 dBm, typical
	- MCS=6	PER @ -68 dBm, typical
	- MCS=7	PER @ -66 dBm, typical
	- MCS=8	PER @ -64 dBm, typical
	- MCS=9	PER @ -63 dBm, typical
Receive Sensitivity (11ac,80MHz) @10% PER	- MCS=0	PER @ -83 dBm, typical
	- MCS=1	PER @ -80 dBm, typical
	- MCS=2	PER @ -78 dBm, typical
	- MCS=3	PER @ -74 dBm, typical
	- MCS=4	PER @ -71 dBm, typical
	- MCS=5	PER @ -69 dBm, typical
	- MCS=6	PER @ -65 dBm, typical
	- MCS=7	PER @ -63 dBm, typical
	- MCS=8	PER @ -60 dBm, typical
	- MCS=9	PER @ -59 dBm, typical

Maximum Input Level	802.11a/n : -20dBm
	802.11ac : -30dBm
Antenna Reference	Small antennas with 0~2 dBi peak gain

[1]5GHz Channel table

Band (GHz)	Operating Channel Numbers	Channel center frequencies(MHz)
5.15GHz~5.25GHz	36	5180
	40	5200
	44	5220
	48	5240
5.25GHz~5.35GHz	52	5260
	56	5280
	60	5300
	64	5320
5.5GHz~5.7GHz	100	5500
	104	5520
	108	5540
	112	5560
	116	5580
	120	5600
	124	5620
	128	5640
	132	5660
	136	5680
	140	5700
5.725GHz~5.825GHz	149	5745
	153	5765
	157	5785
	161	5805
	165	5825

6. Bluetooth Specification

6.1 Bluetooth Specification

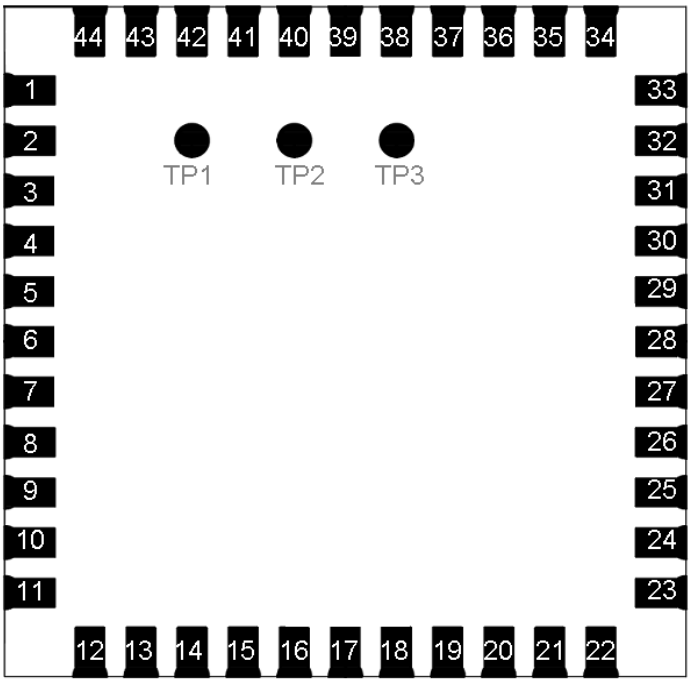
Conditions : VBAT=3.6V ; VDDIO=3.3V ; Temp:25°C

Feature	Description		
General Specification			
Bluetooth Standard	Bluetooth V4.2 of 1, 2 and 3 Mbps.		
Host Interface	UART		
Antenna Reference	Small antennas with 0~2 dBi peak gain		
Frequency Band	2402 MHz ~ 2480 MHz		
Number of Channels	79 channels		
Modulation	FHSS, GFSK, DPSK, DQPSK		
RF Specification			
	Min.	**Typical.**	**Max.**
Output Power (Class 1.5)		8 dBm	
Sensitivity @ BER=0.1% for GFSK (1Mbps)		-86 dBm	
Sensitivity @ BER=0.01% for π/4-DQPSK (2Mbps)		-86 dBm	
Sensitivity @ BER=0.01% for 8DPSK (3Mbps)		-80 dBm	
Maximum Input Level	GFSK (1Mbps) :-20dBm		
	π/4-DQPSK (2Mbps) :-20dBm		
	8DPSK (3Mbps) :-20dBm		

7. Pin Assignments

7.1 Pin Outline

< TOP VIEW >



7.2 Pin Definition

NO	Name	Type	Description
1	GND	—	Ground connections
2	WL_BT_ANT	I/O	RF I/O port
3	GND	—	Ground connections
4	NC	—	Floating (Don't connected to ground)
5	NC	—	Floating (Don't connected to ground)
6	BT_WAKE	I	HOST wake-up Bluetooth device
7	BT_HOST_WAKE	O	Bluetooth device to wake-up HOST
8	NC	—	Floating (Don't connected to ground)
9	VBAT	P	Main power voltage source input
10	XTAL_IN	I	Crystal input
11	XTAL_OUT	O	Crystal output
12	WL_REG_ON	I	Power up/down internal regulators used by WiFi section
13	WL_HOST_WAKE	O	WLAN to wake-up HOST

14	SDIO_DATA_2	I/O	SDIO data line 2
15	SDIO_DATA_3	I/O	SDIO data line 3
16	SDIO_DATA_CMD	I/O	SDIO command line
17	SDIO_DATA_CLK	I/O	SDIO clock line
18	SDIO_DATA_0	I/O	SDIO data line 0
19	SDIO_DATA_1	I/O	SDIO data line 1
20	GND	—	Ground connections
21	VIN_LDO_OUT	P	Internal Buck voltage generation pin
22	VDDIO	P	I/O Voltage supply input
23	VIN_LDO	P	Internal Buck voltage generation pin
24	LPO	I	External Low Power Clock input (32.768KHz)
25	PCM_OUT	O	PCM Data output
26	PCM_CLK	I/O	PCM clock
27	PCM_IN	I	PCM data input
28	PCM_SYNC	I/O	PCM sync signal
29	SDIO_VSEL	I/O	SDIO mode selection pin
30	NC	—	Floating (Don't connected to ground)
31	GND	—	Ground connections
32	NC	—	Floating (Don't connected to ground)
33	GND	—	Ground connections
34	BT_REG_ON	I	Power up/down internal regulators used by BT section
35	NC	—	Floating (Don't connected to ground)
36	GND	—	Ground connections
37	GPIO_6	I/O	GPIO configuration pin
38	GPIO_3	I/O	GPIO configuration pin
39	GPIO_5	I/O	GPIO configuration pin
40	GPIO_2	I/O	GPIO configuration pin
41	UART_RTS_N	O	Bluetooth UART interface
42	UART_TXD	O	Bluetooth UART interface
43	UART_RXD	I	Bluetooth UART interface
44	UART_CTS_N	I	Bluetooth UART interface
45	TP1(NC)	—	Floating (Don't connected to ground)
46	TP2(NC)	—	Floating (Don't connected to ground)
47	TP3(NC)	—	Floating (Don't connected to ground)

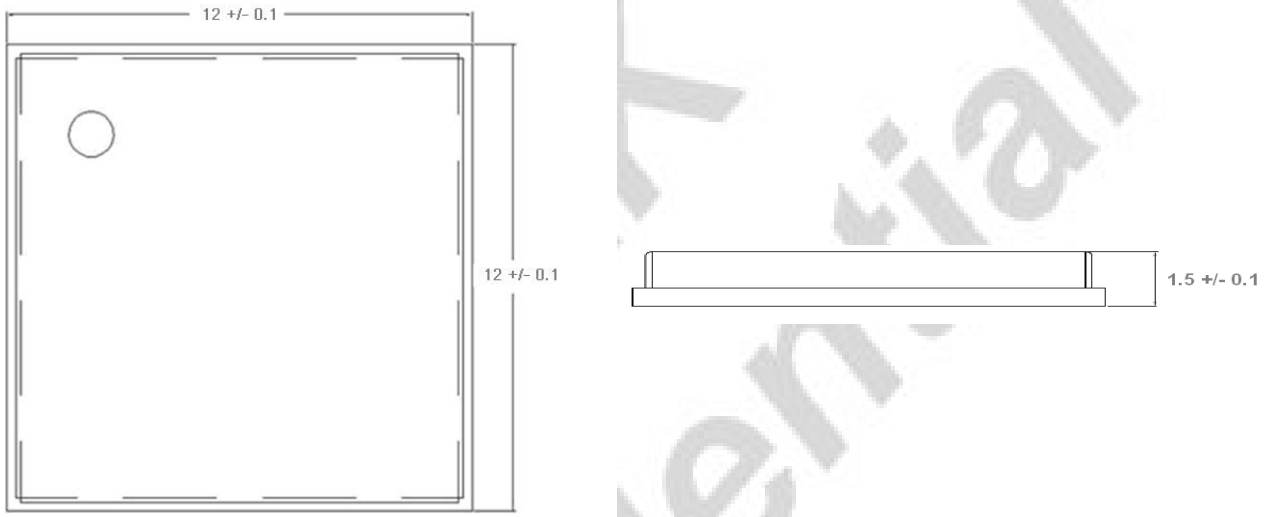
8. Dimensions

8.1 Physical Dimensions

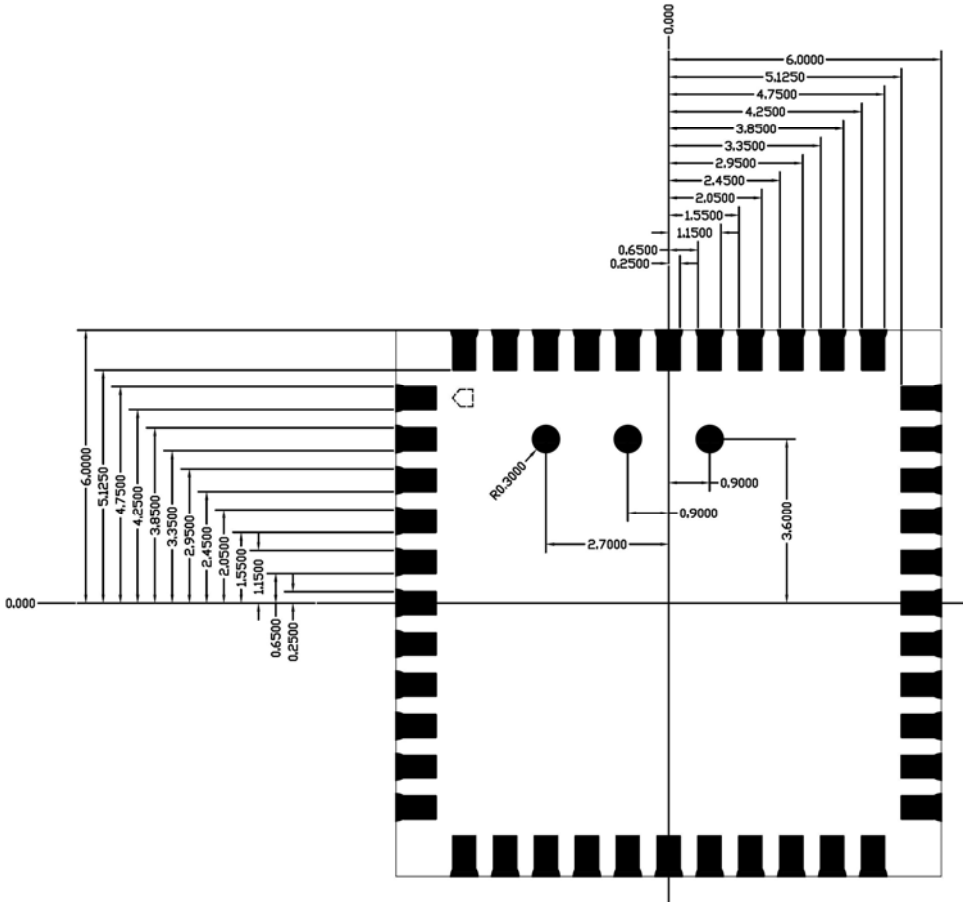
(Unit: mm)

< TOP VIEW >

< Side View >



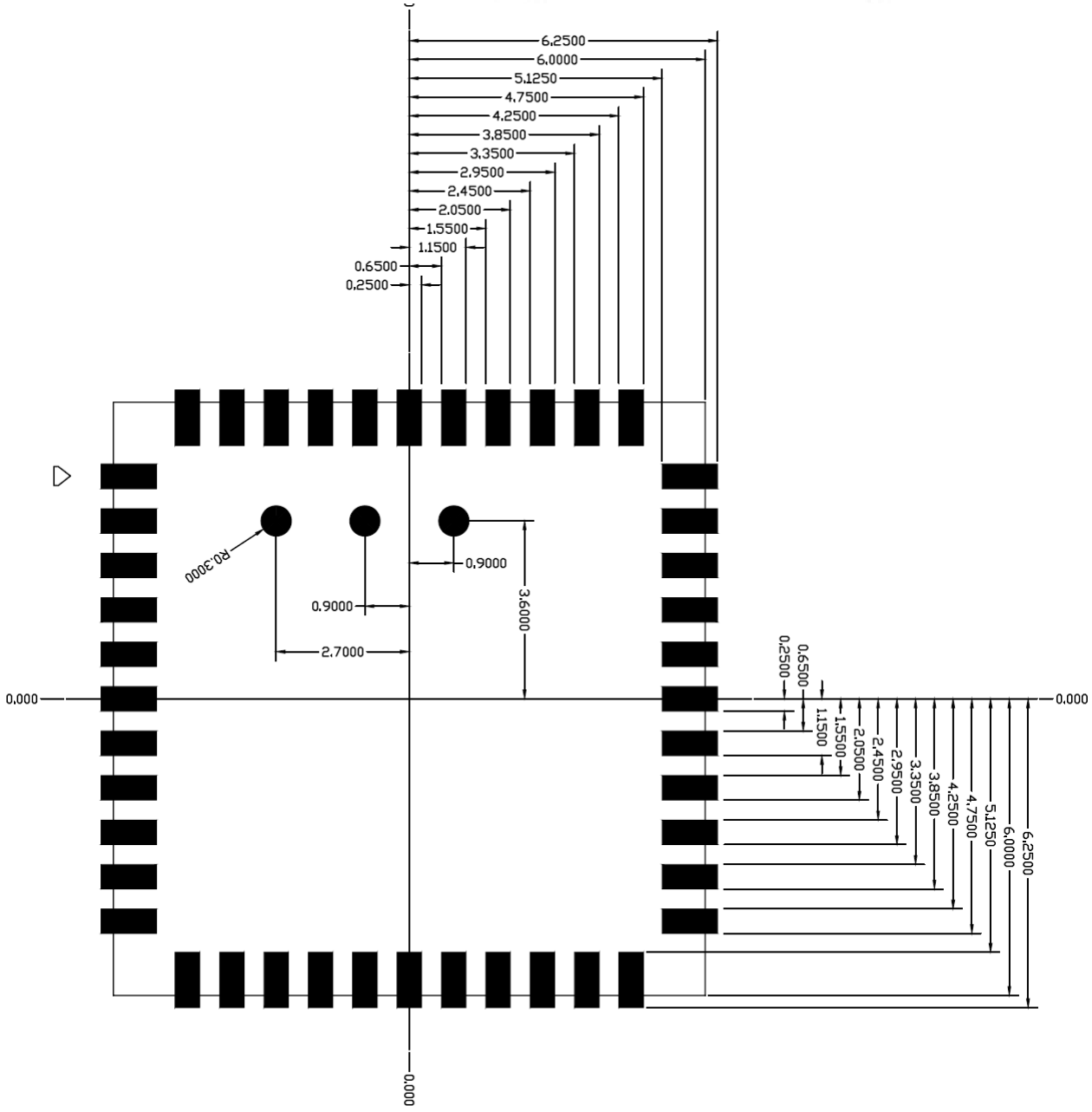
< TOP VIEW >



8.2 Layout Recommendation

(Unit: mm)

< TOP VIEW >



9. External clock reference

External LPO signal characteristics

Parameter	Specification	Units
Nominal input frequency	32.768	kHz
Frequency accuracy	±30	ppm
Duty cycle	30 - 70	%
Input signal amplitude	400 to 1800	mV, p-p
Signal type	Square-wave	-
Input impedance	>100k <5	Ω pF
Clock jitter (integrated over 300Hz – 15KHz)	<1	Hz
Output high voltage	0.7Vio - Vio	V

10.1 SDIO Pin Description

All three package options of the WLAN section provide support for SDIO version 3.0 including the new UHS-I modes:

- DS: Default speed up to 25MHz (3.3V signaling).
- HS: High speed up to 50MH (3.3V signaling).
- SDR12: SDR up to 25MHz (1.8V signaling).
- SDR25: SDR up to 50MHz (1.8V signaling).
- SDR50: SDR up to 100MHz (1.8V signaling).
- SDR104: SDR up to 208MHz (1.8V signaling).
- DDR50: DDR up to 50MHz (1.8V signaling).

The SDIO interface also has the ability to map the interrupt signal on to a GPIO pin for applications requiring an interrupt different from the one provided by SDIO interface. The ability to force control of gated clocks from within the device is also provided.

The following three functions are supported:

- ❖ Function 0 Standard SDIO function (Max BlockSize / ByteCount = 32B)
- ❖ Function 1 Backplane Function to access the internal System On Chip (SOC) address space (Max BlockSize / ByteCount = 64B)
- ❖ Function 2 WLAN Function for efficient WLAN packet transfer through DMA (Max BlockSize/ByteCount=512B)

SDIO Pin Description

SD 4-Bit Mode	
DATA0	Data Line 0
DATA1	Data Line 1 or Interrupt
DATA2	Data Line 2 or Read Wait
DATA3	Data Line 3
CLK	Clock
CMD	Command Line

10. Host Interface Timing Diagram

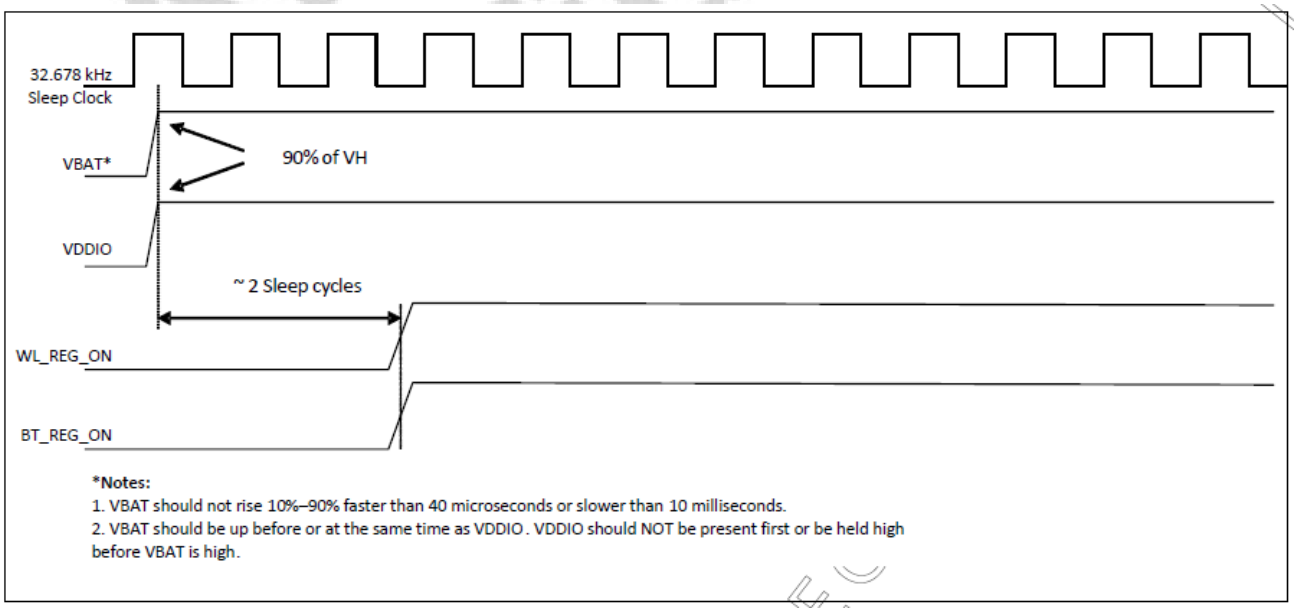
10.1 Power-up Sequence Timing Diagram

The module has signals that allow the host to control power consumption by enabling or disabling the Bluetooth, WLAN and internal regulator blocks. These signals are described below.

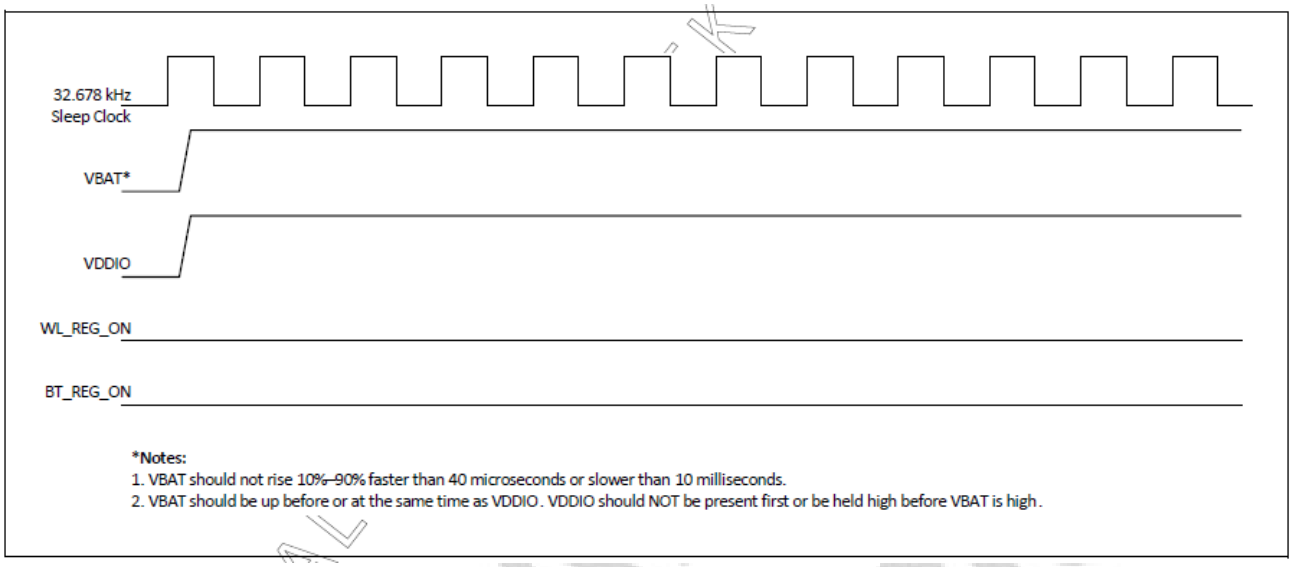
Additionally, diagrams are provided to indicate proper sequencing of the signals for carious operating states. The timing value indicated are minimum required values: longer delays are also acceptable.

※ WL_REG_ON: Used by the PMU to power up or power down the internal regulators used by the WLAN section. When this pin is high, the regulators are enabled and the WLAN section is out of reset. When this pin is low the WLAN section is in reset.

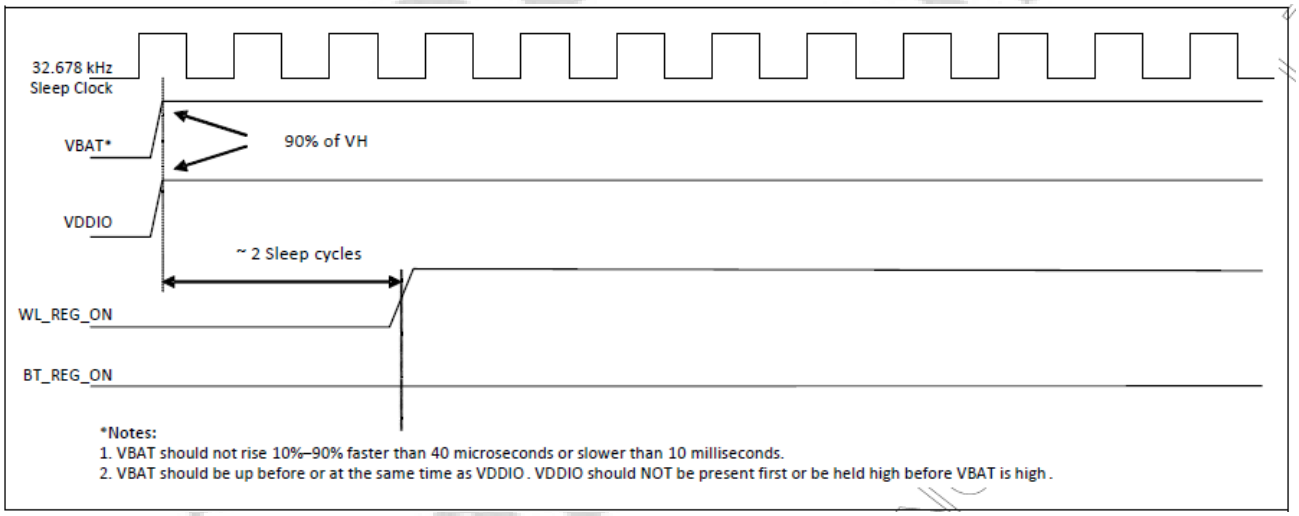
※ BT_REG_ON: Used by the PMU to power up or power down the internal regulators used by the BT section. Low asserting reset for Bluetooth. This pin has no effect on WLAN and does not control any PMU functions. This pin must be driven high or low (not left floating).



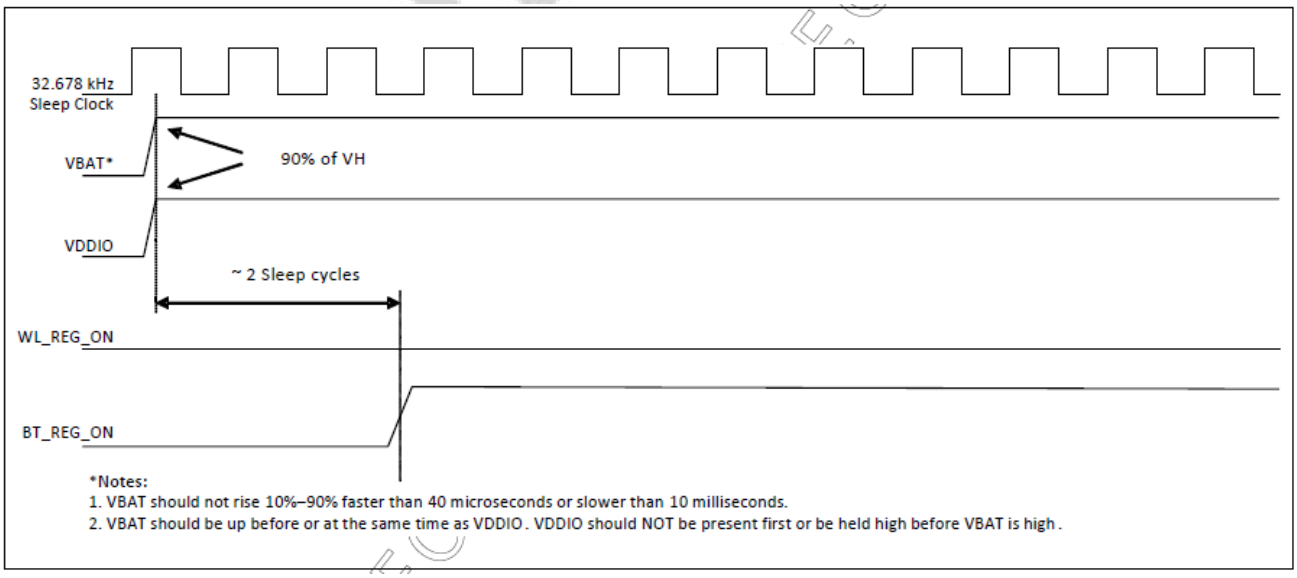
WLAN=ON, Bluetooth=ON



WLAN=OFF, Bluetooth=OFF

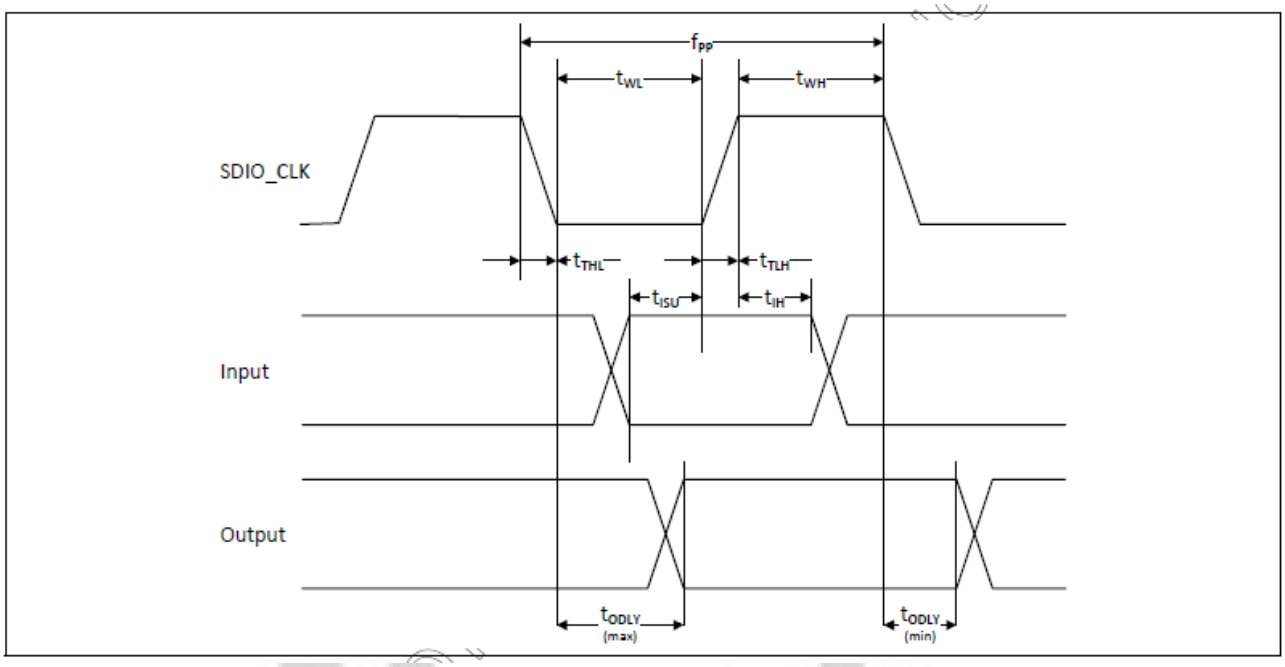


WLAN=ON, Bluetooth=OFF



WLAN=OFF, Bluetooth=ON

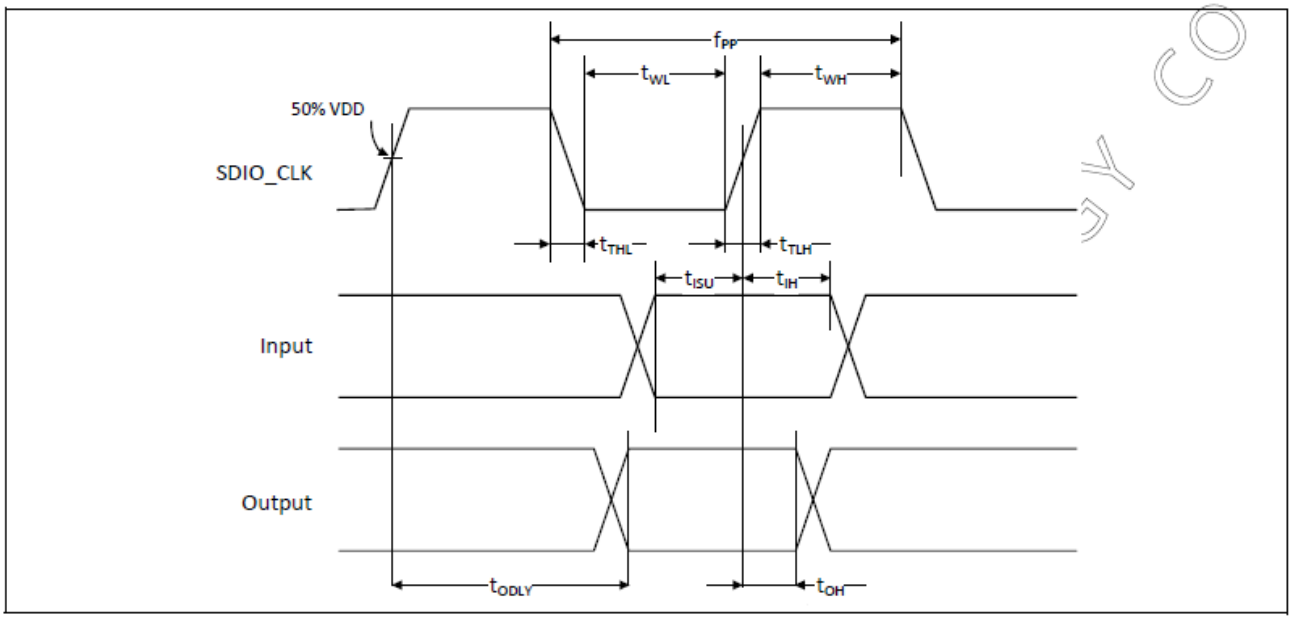
10.2 SDIO Default Mode Timing Diagram



Parameter	Symbol	Minimum	Typical	Maximum	Unit
SDIO CLK (All values are referred to minimum VIH and maximum VIL[b])					
Frequency – Data Transfer mode	fPP	0	–	25	MHz
Frequency – Identification mode	fOD	0	–	400	kHz
Clock low time	tWL	10	–	–	ns
Clock high time	tWH	10	–	–	ns
Clock rise time	tTLH	–	–	10	ns
Clock low time	tTHL	–	–	10	ns
Inputs: CMD, DAT (referenced to CLK)					
Input setup time	tISU	5	–	–	ns
Input hold time	tIH	5	–	–	ns
Outputs: CMD, DAT (referenced to CLK)					
Output delay time – Data Transfer mode	tODLY	0	–	14	ns
Output delay time – Identification mode	tODLY	0	–	50	ns

a. Timing is based on CL ≤ 40pF load on CMD and Data.
b. min(Vih) = 0.7 × VDDIO and max(Vil) = 0.2 × VDDIO.

10.3 SDIO High Speed Mode Timing Diagram

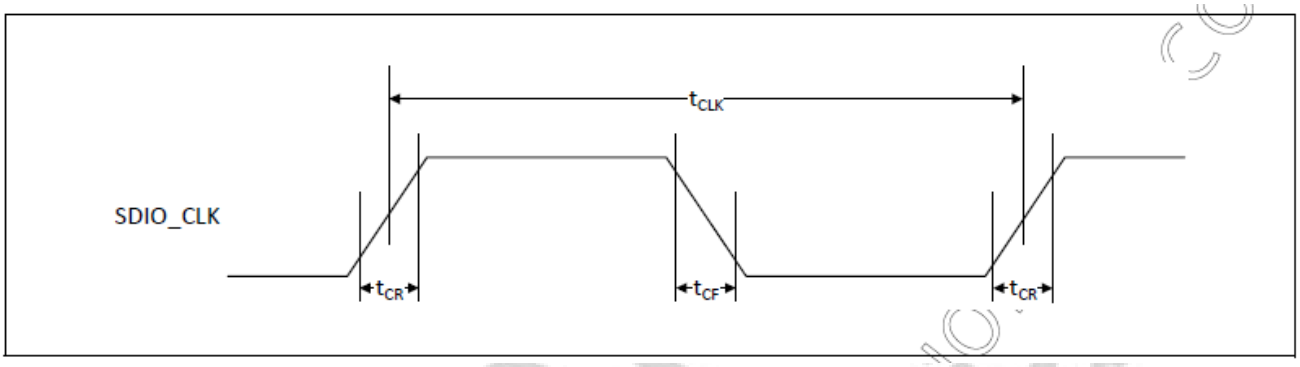


Parameter	Symbol	Minimum	Typical	Maximum	Unit
SDIO CLK (all values are referred to minimum VIH and maximum VIL[b])					
Frequency – Data Transfer Mode	fPP	0	–	50	MHz
Frequency – Identification Mode	fOD	0	–	400	kHz
Clock low time	tWL	7	–	–	ns
Clock high time	tWH	7	–	–	ns
Clock rise time	tTLH	–	–	3	ns
Clock low time	tTHL	–	–	3	ns
Inputs: CMD, DAT (referenced to CLK)					
Input setup Time	tISU	6	–	–	ns
Input hold Time	tIH	2	–	–	ns
Outputs: CMD, DAT (referenced to CLK)					
Output delay time – Data Transfer Mode	tODLY	–	–	14	ns
Output hold time	tOH	2.5	–	–	ns
Total system capacitance (each line)	CL	–	–	40	pF

a. Timing is based on CL ≤ 40 pF load on CMD and Data.
b. min(Vih) = 0.7 × VDDIO and max(Vil) = 0.2 × VDDIO.

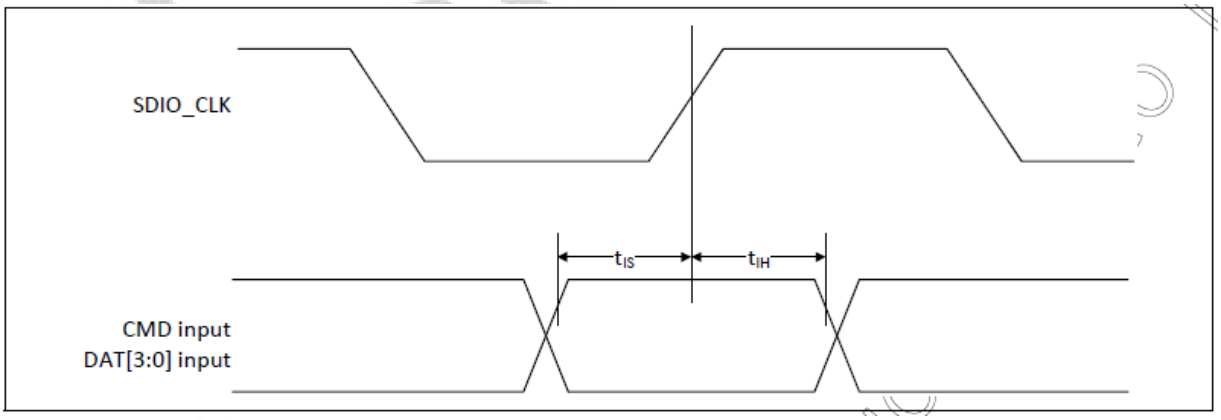
10.4 SDIO Bus Timing Specifications in SDR Modes

Clock timing (SDR Modes)



Parameter	Symbol	Minimum	Maximum	Unit	Comments
–	t_{CLK}	40	–	ns	SDR12 mode
		20	–	ns	SDR25 mode
		10	–	ns	SDR50 mode
		4.8	–	ns	SDR104 mode
–	t_{CR}, t_{CF}	–	0.2 × t_{CLK}	ns	t_{CR}, t_{CF} < 2.00 ns (max) @100 MHz, C_{CARD} = 10 pF t_{CR}, t_{CF} < 0.96 ns (max) @208 MHz, C_{CARD} = 10 pF
Clock duty	–	30	70	%	–

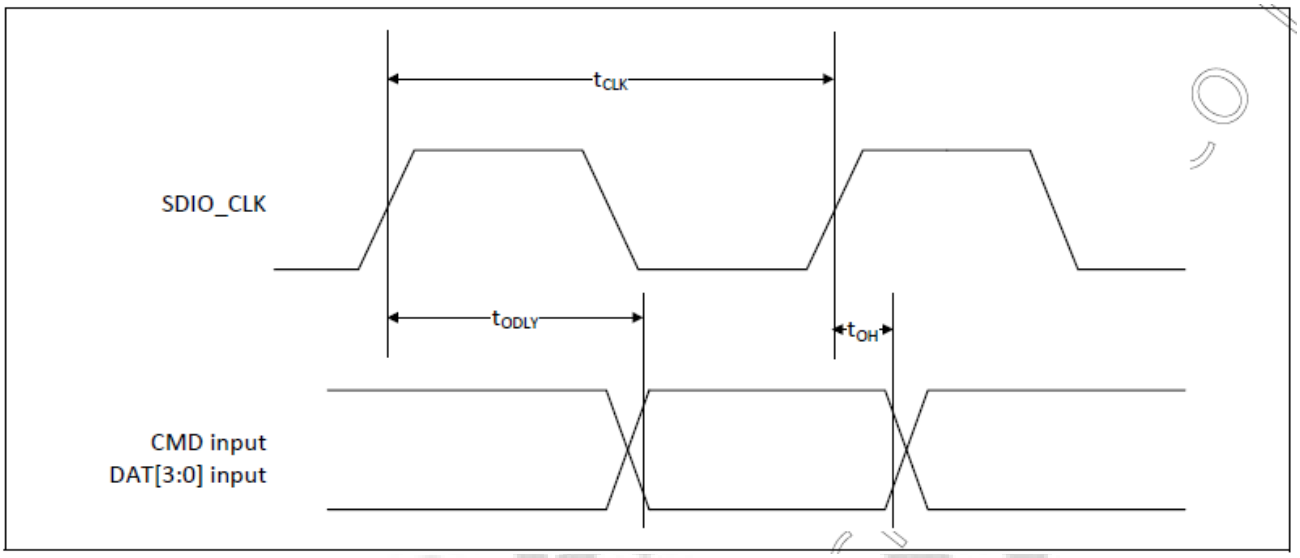
Card Input timing (SDR Modes)



Symbol	Minimum	Maximum	Unit	Comments
SDR104 Mode				
t_{IS}	1.70[a]	–	ns	C_{CARD} = 10 pF, VCT = 0.975V
t_{IH}	0.80	–	ns	C_{CARD} = 5 pF, VCT = 0.975V
SDR50 Mode				
t_{IS}	3.00	–	ns	C_{CARD} = 10 pF, VCT = 0.975V
t_{IH}	0.80	–	ns	C_{CARD} = 5 pF, VCT = 0.975V

a. SDIO 3.0 specification value is 1.40 ns.

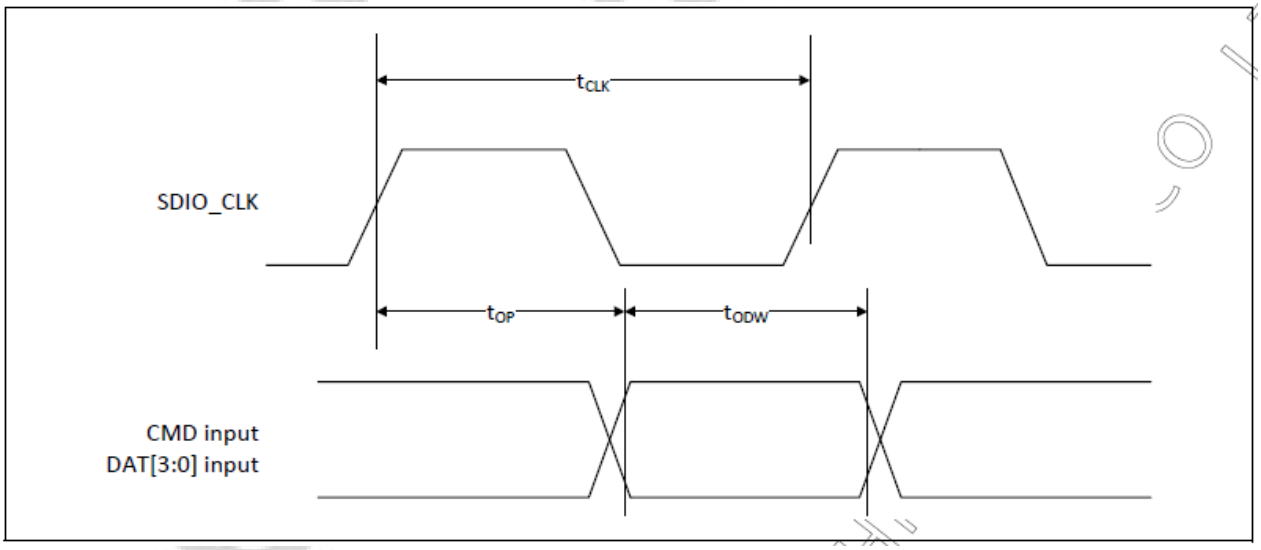
Card output timing (SDR Modes up to 100MHz)



Symbol	Minimum	Maximum	Unit	Comments
t_{ODLY}	–	7.85[a]	ns	t_{CLK} ≥ 10 ns C_L= 30 pF using driver type B for SDR50
t_{ODLY}	–	14.0	ns	t_{CLK} ≥ 20 ns C_L= 40 pF using for SDR12, SDR25
t_{OH}	1.5	–	ns	Hold time at the t_{ODLY} (min) C_L= 15 pF

a. SDIO 3.0 specification value is 7.5 ns.

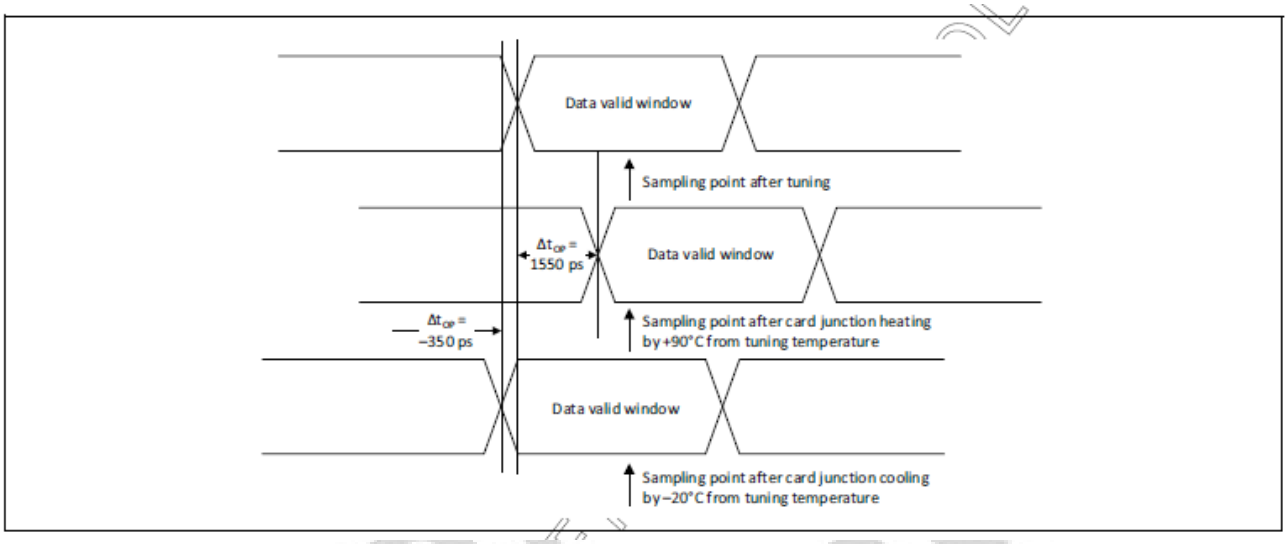
Card output timing (SDR Modes 100MHz to 208MHz)



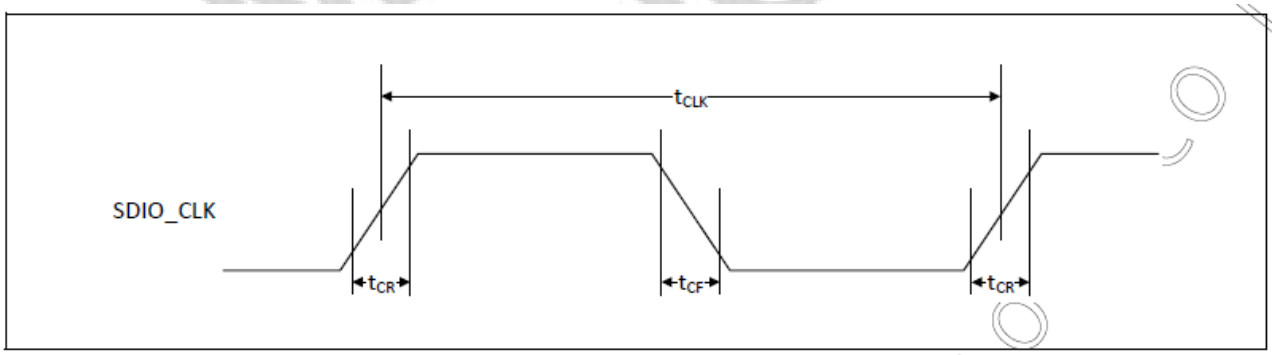
Symbol	Minimum	Maximum	Unit	Comments
t_{OP}	0	2	UI	Card output phase
Δt_{OP}	–350	+1550	ps	Delay variation due to temp change after tuning
t_{ODW}	0.60	–	UI	t_{ODW}=2.88 ns @208 MHz

- Δt_{OP} = +1550 ps for junction temperature of Δt_{OP} = 90 degrees during operation
- Δt_{OP} = –350 ps for junction temperature of Δt_{OP} = –20 degrees during operation
- Δt_{OP} = +2600 ps for junction temperature of Δt_{OP} = –20 to +125 degrees during operation

Δt_{OP} Consideration for Variable Data Window (SDR 104 Mode)

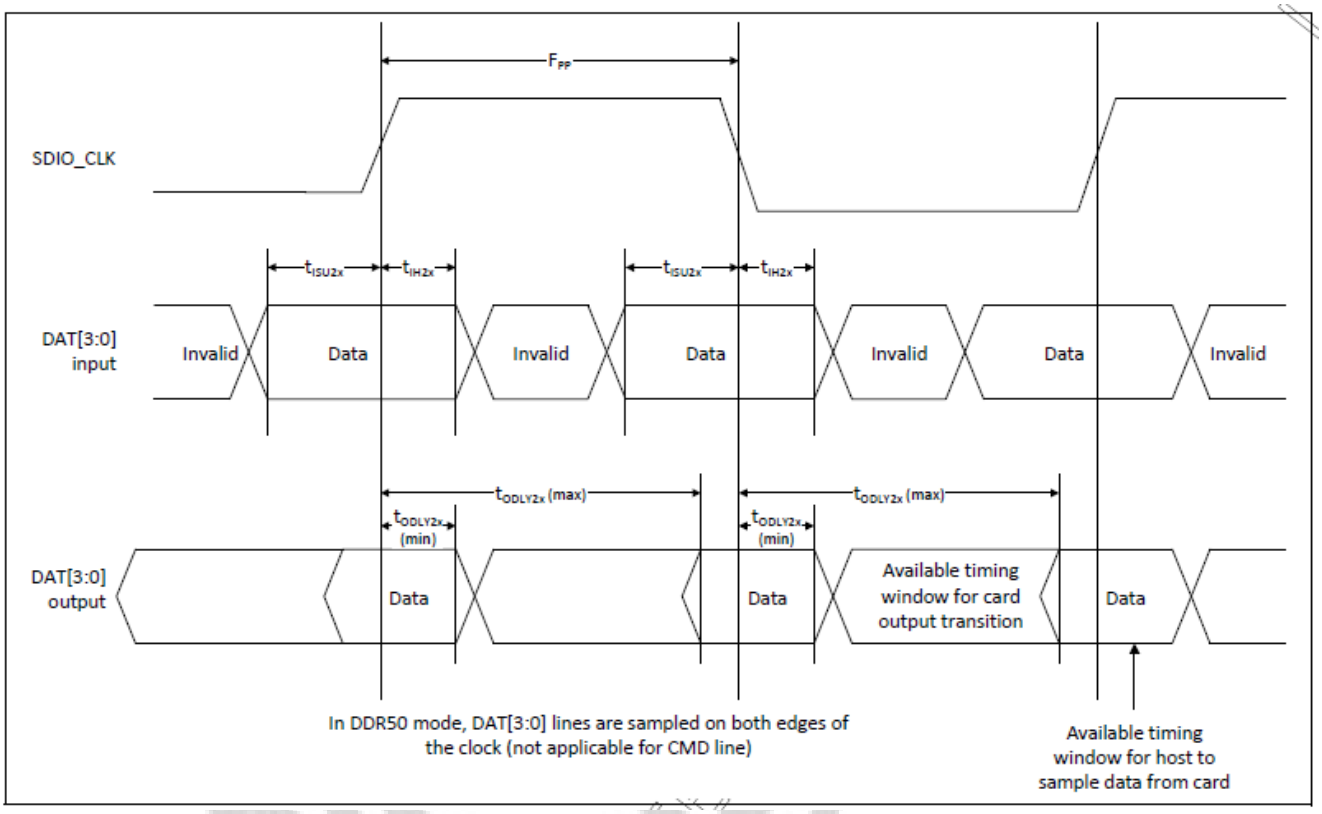


10.5 SDIO Bus Timing Specifications in DDR50 Mode



Parameter	Symbol	Minimum	Maximum	Unit	Comments
–	t_{CLK}	20	–	ns	DDR50 mode
–	t_{CR},t_{CF}	–	0.2 × tCLK	ns	t_{CR}, t_{CF} < 4.00 ns (max) @50 MHz, C_{CARD} = 10 pF
Clock duty	–	45	55	%	–

Data Timing



Parameter	Symbol	Minimum	Maximum	Unit	Comments
Input CMD					
Input setup time	t_{ISU}	6	–	ns	C_{CARD} < 10pF (1 Card)
Input hold time	t_{IH}	0.8	–	ns	C_{CARD} < 10pF (1 Card)
Output CMD					
Output delay time	t_{ODLY}	–	13.7	ns	C_{CARD} < 30pF (1 Card)
Output hold time	t_{OH}	1.5	–	ns	C_{CARD} < 15pF (1 Card)
Input DAT					
Input setup time	t_{ISU2x}	3	–	ns	C_{CARD} < 10pF (1 Card)
Input hold time	t_{IH2x}	0.8	–	ns	C_{CARD} < 10pF (1 Card)
Output DAT					
Output delay time	t_{ODLY2x}	–	7.85[a]	ns	C_{CARD} < 25pF (1 Card)
Output hold time	t_{ODLY2x}	1.5	–	ns	C_{CARD} < 15pF (1 Card)

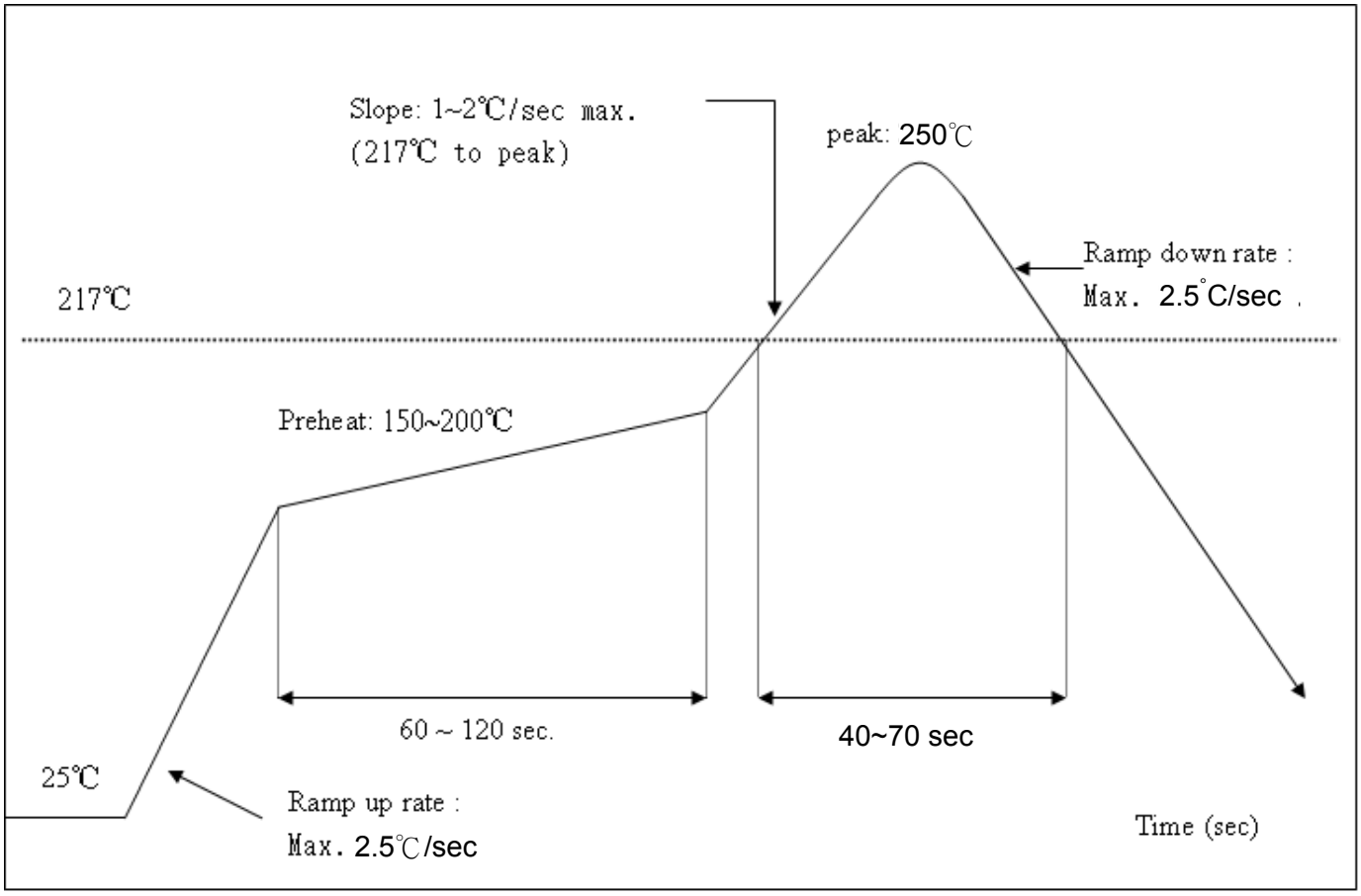
a. SDIO 3.0 specification value is 7.0 ns.

11. Recommended Reflow Profile

Referred to IPC/JEDEC standard.

Peak Temperature : <250°C

Number of Times : ≤2 times



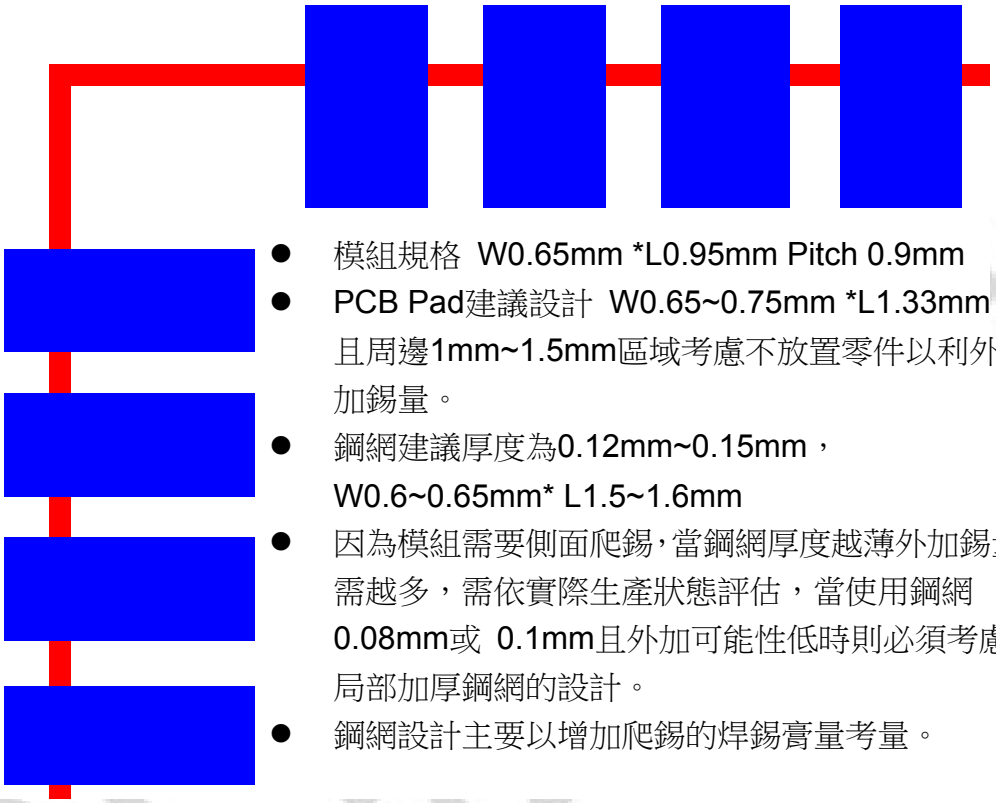
The notification of WiFi module before mounting:

The aperture of stencil should be larger than foot print of module, and the stencil thickness should be not less than 0.12mm.

Reflow 時需使用 N2, 含氧量建議 5000 ppm 以下,

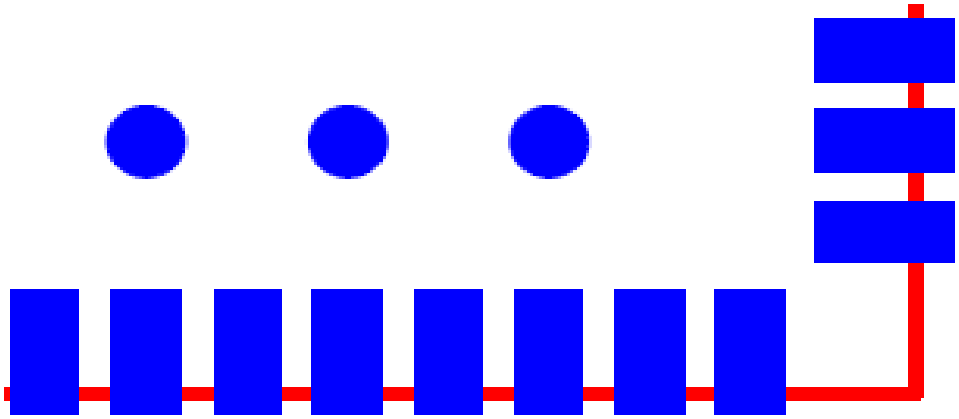
It must use N2 for reflow and suggest the concentration of oxygen less than 5000 ppm .

Solder Paste definition



- 模組規格 W0.65mm *L0.95mm Pitch 0.9mm
- PCB Pad建議設計 W0.65~0.75mm *L1.33mm，且周邊1mm~1.5mm區域考慮不放置零件以利外加錫量。
- 鋼網建議厚度為0.12mm~0.15mm，W0.6~0.65mm* L1.5~1.6mm
- 因為模組需要側面爬錫，當鋼網厚度越薄外加錫量需越多，需依實際生產狀態評估，當使用鋼網0.08mm或 0.1mm且外加可能性低時則必須考慮局部加厚鋼網的設計。
- 鋼網設計主要以增加爬錫的焊錫膏量考量。

- Module Specifications : W:0.65mm * L:0.95mm pitch 0.9 mm
- The proposed design W:0.65~0.75 mm * L:1.33mm. Consider not place other parts in the peripheral area of 1 mm ~ 1.5 mm to facilitate additional amount of solder for PCB pad.
- We Suggest the thickness of Stencil between 0.12 mm ~0.15mm, the W between 0.6~0.65mm and the L between L1.5~1.6mm.
- If the thickness of the stencil is thinner, we suggest to adding more solder, to increase the wetting ability. Depends on different production situation, if the stencil thickness is 0.08~0.1mm, and the module nearby area is no more space for expending soldering area, we will suggest to increase the stencil thickness to increase the wetting ability.
- The major consideration parts of stencil design is to increase the solder paste wetting ability.



模組規格 L 0.7mm
PCB Pad 設計 L 0.8mm
鋼網開孔建議 L0.5mm~0.6mm
適當內縮可以避免撐高造成高度影響

- Module Specifications L 0.7mm
- The design for PCB Pad : L:0.8mm
- We recommend the apertures for stencil L:0.5mm~0.6mm
- In order to avoid highness impact caused solder paste thickness, the stencil open size can be appropriately retracted

12. Package Information

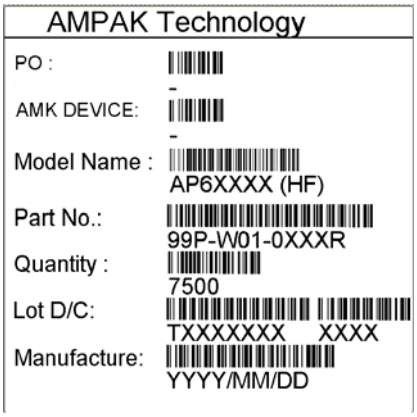
12.1 Label

Label A→ Anti-static and humidity notice

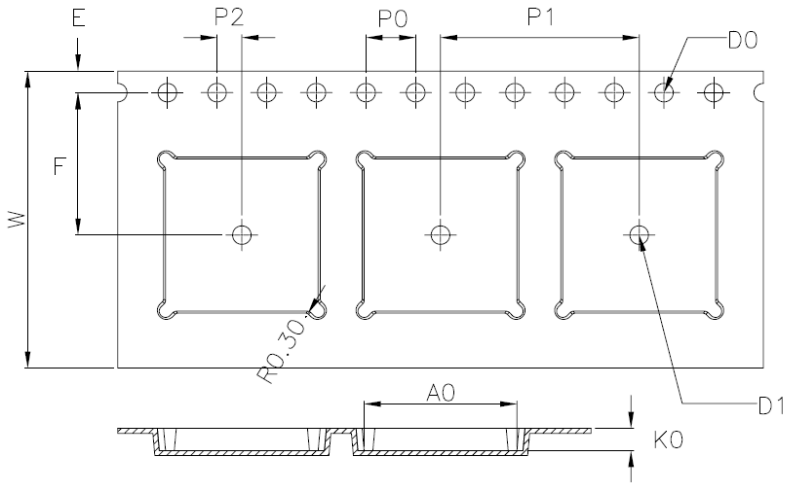
Label B→ MSL caution / Storage Condition

Label C→ Inner box label .

Label D→ Carton box label .

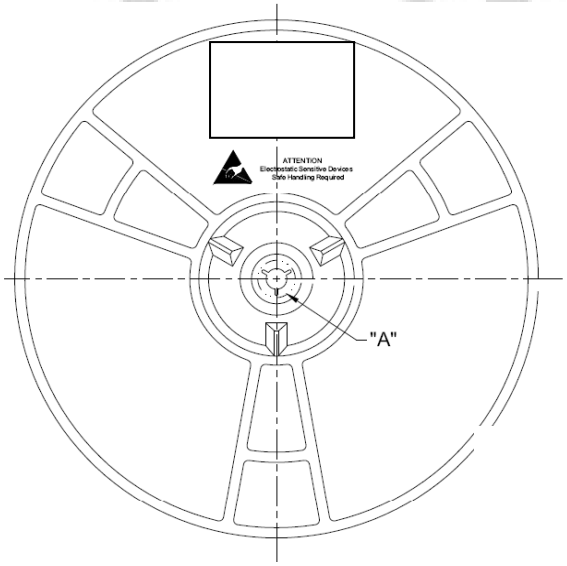


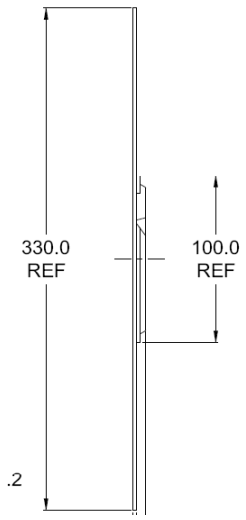
12.2 Dimension

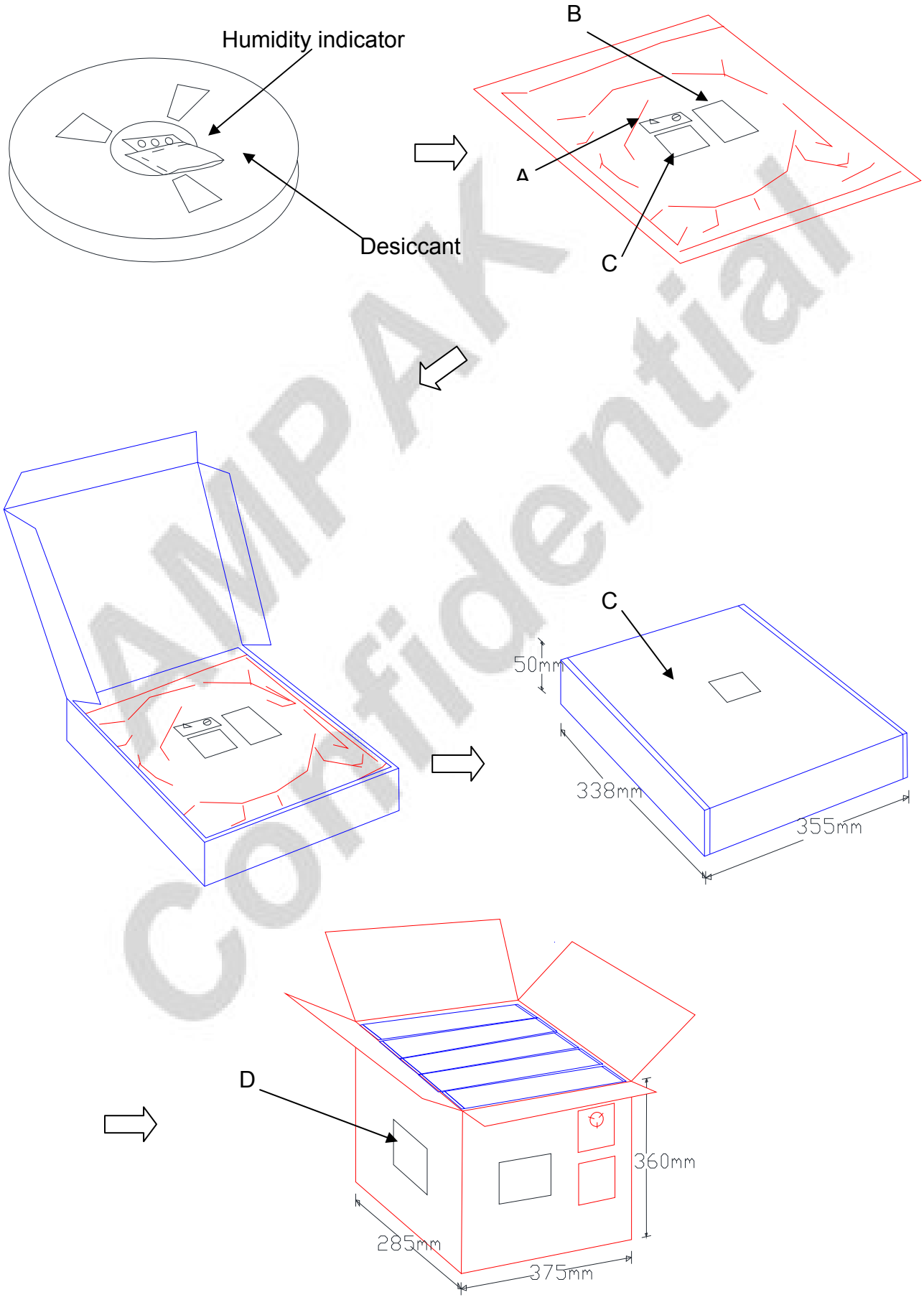


W	24.00±0.30
A0	12.30±0.10
B0	12.30±0.10
K0	1.80±0.10
E	1.75±0.10
F	11.50±0.10
P0	4.00±0.10
P1	16.00±0.10
P2	2.00±0.10
D0	1.50 $^{+0.10}_{-0.00}$
D1	ø1.50MIN

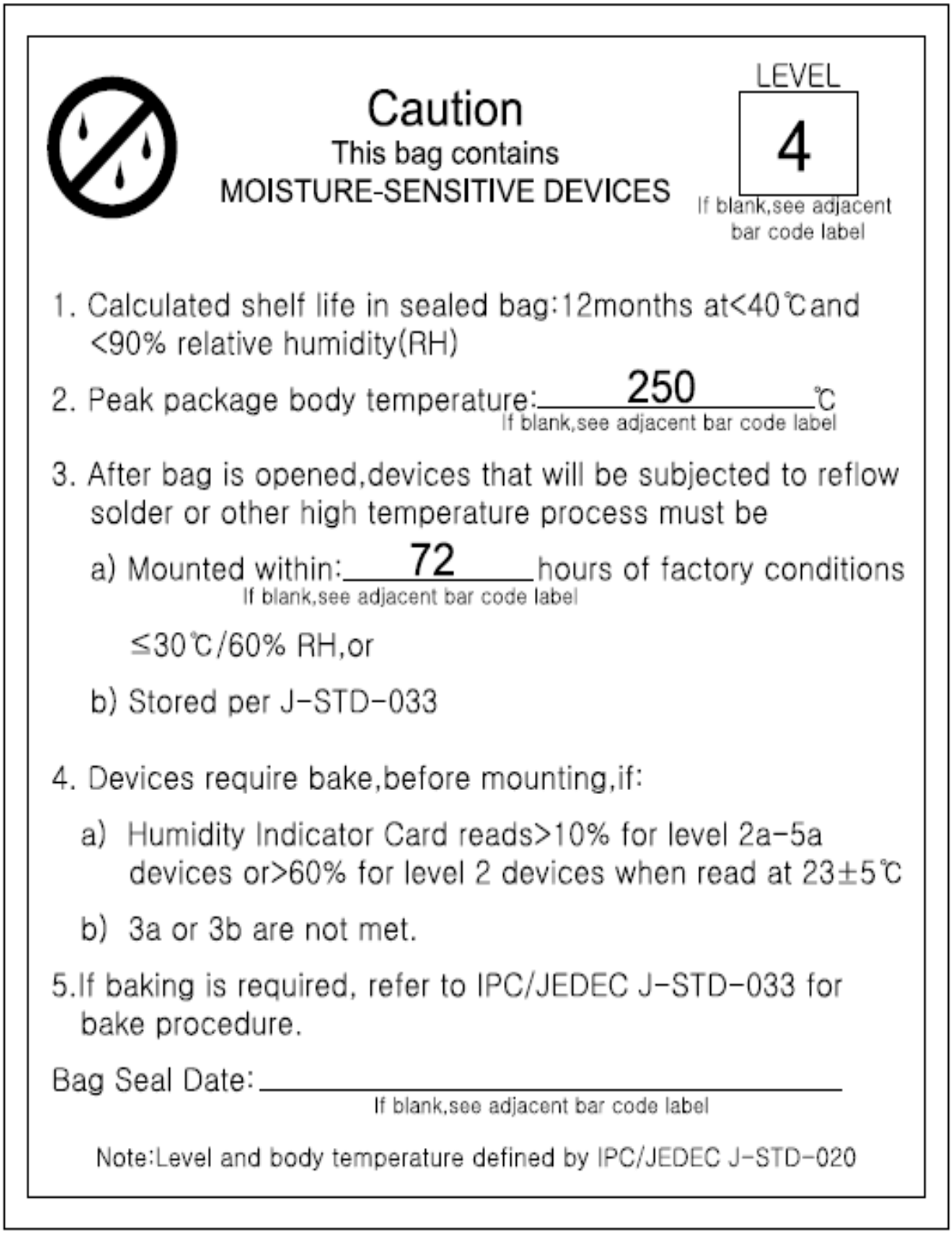
1. 10 sprocket hole pitch cumulative tolerance ±0.20.
2. Carrier camber is within 1 mm in 250 mm.
3. Material : Black Conductive Polystyrene Alloy.
4. All dimensions meet EIA-481-D requirements.
5. Thickness : 0.30±0.05mm.
6. Packing length per 22" reel : 98.5 Meters.(1:3)
7. Component load per 13" reel : 1500 pcs.







12.3 MSL Level / Storage Condition



※NOTE : Accumulated baking time should not exceed 96hrs